Alu Circles

Innovation Procurement for valorisation of aluminium based sludges from drinking water plants

12 december 2018









The challenge

RESIDUALS FROM DRINKING WATER TREATMENT: ALUMN SLUDGE

- Alumn based flocculants are generally applied in drinking water treatment
- Residual sludge (mainly aluminium hydroxide) typically amounts
 to 20 40 ton (dry matter), or 60 >100 ton (as is) for each Mm³
 of treated water
- Present alumn sludge volumes generated in Europe amount to
 >1 Mton (as is) per annum
- Costs for disposal or treatment are increasing, typically 20 >80
 €/ton (as is)

TURNING WASTE INTO RESOURCES, RECYCLING, 'UPCYCLING': WHAT ARE THE OPTIONS?

- Present routes are still restricted
- Interesting options are on the horizon
- EU policy focuses on an innovative, circular approach





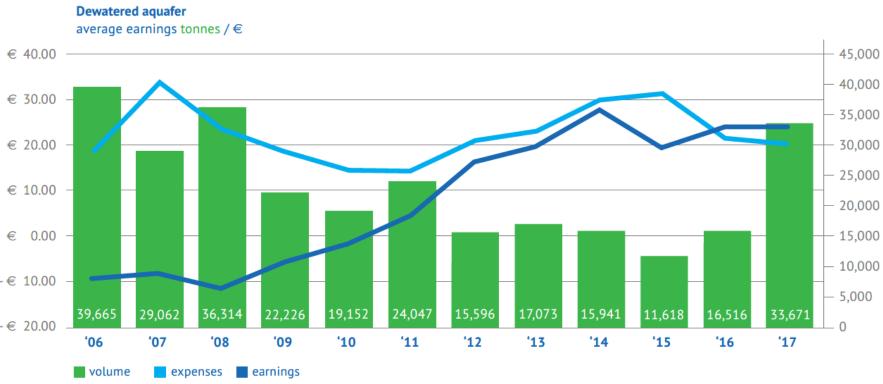
Key factor, joining forces

UPCYCLING OF DRINKING WATER RESIDUALS: **REFERENCES**

- Upcycling of lime pellets and iron based sludges has already proved very succesful
- A myriad of beneficial applications has been developed over the past decades

JOINING FORCES

- Sharing the procurement power of European water suppliers
- Teaming up with leading players in the field
- Challenging the market for innovative solutions \bigcirc
- Using EU tools dedicated to innovation procurement



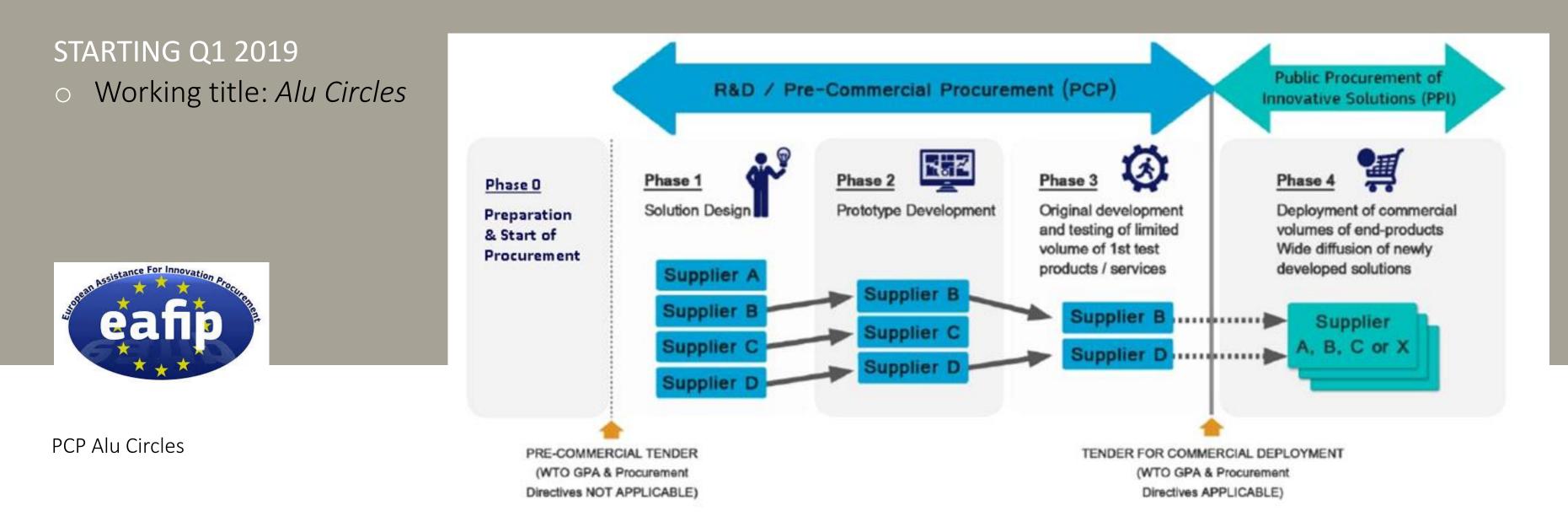




Innovation procurement

PRE-COMMERCIAL PROCUREMENT (PCP)

- Staged approach according to *eafip* principles, from solution design up to deployment in practice
- Core Team: AquaMinerals, NL (lead), De Watergroep, BE (plus 1 3 other interested water suppliers)
- Procurement Consortium (PC): 20 30 water suppliers in Europe or abroad
- Active participation of technology providers



up to deployment in practice other interested water suppliers) abroad

Alu Circles, innovation procurement

WHAT IS THE ANTICIPATED OUTCOME?

- Economically feasible options of recycling/upcycling alumn sludges
- Substantial cost savings, ultimately aiming for residuals management at zero cost \bigcirc
- Active contribution to sustainable operations, building a circular economy \bigcirc

ONCE THE ALU CIRCLES CONSORTIUM WILL BE COMPLETE

- Firming up contractual documents (Letter of Intent, Nond-disclosure Agreement, Consortium Agreement)
- Tender to invite technology providers offering their innovative solution \bigcirc
- Selection of options by the Core Team, advised by a team of international experts \bigcirc
- Start of Phase 1, Solution design \bigcirc
- After Phase 1, further selection and go/no-go decision by the Core Team
- If the outcome of Phase 1 is positive, start of Phase 2, etc.





About the initiators

CORE TEAM

• AquaMinerals (<u>www.aquaminerals.com</u>) will be lead procurer in the Core Team

De Watergroep (<u>www.dewatergroep.be</u>) will be member of the Core Team \bigcirc

SUPPORT TEAM

Allied Waters (<u>www.alliedwaters.com</u>) and Corvers Procurement Services \bigcirc (www.corvers.nl; www.vtrek.eu) take care of the organization, legal and economic support and communication









